

Laser Pump Chamber

Single or dual lamp high-efficiency laser pump chambers can accommodate laser rods of 3 to 10mm in diameter and up to 180mm in length.

A laser pump chamber consists of

- Stainless steel or non-metal body
- Gold-coated elliptical pump cavity or alumina diffuse reflector (ceramic reflector)
- Series or parallel cooling path
- High UV absorbing flow tubes
- Crystal & lamp water jackets
- Parallel lamp trigger connector or series trigger
- Coolant fitting
- O-rings
- Lamp (option)
- Laser rod (option)

1. Gold-coated laser pump chambers

1) single-lamp pump chambers

A: Model number: BPQJA-xxx

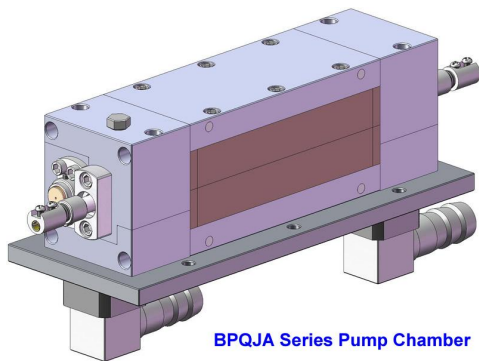
BPQJA: single lamp and single rod gold pump chambers.

xxx: the length of the gold reflector or the arc length of the lamp.

Typical Pump Chambers:

Model	Length of reflector	Overall length	YAG rod length	Typical lamp
BPQJA-100	100mm	190mm	≥110mm	NL9764, ST5166, ST5171
BPQJA-110	110mm	200mm	≥120mm	
BPQJA-120	120mm	210mm	≥130mm	ST5647
BPQJA-130	130mm	220mm	≥140mm	

Remark: suitable to YAG rods of 3-9mm in diameter and lamps of 4-10mm in outside diameter.

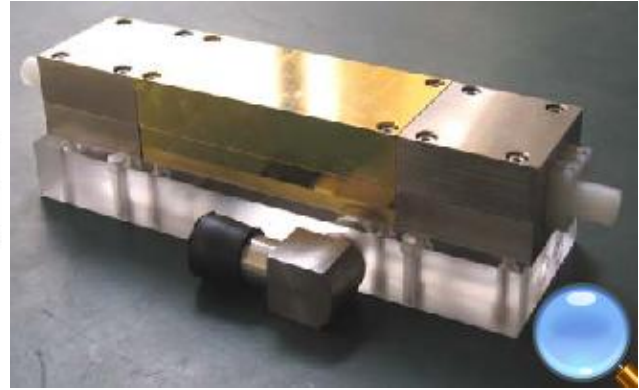
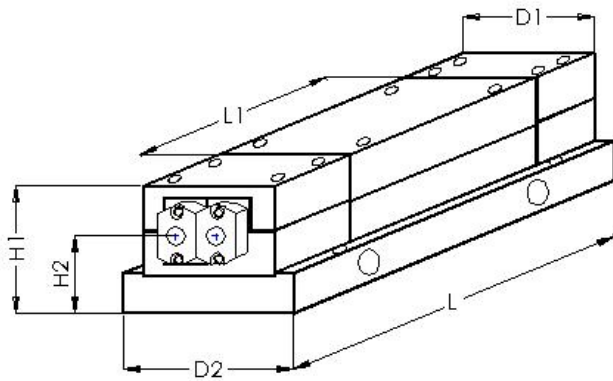


B: Model number: BPQJA-xxxCD

BPQJA: single lamp and single rod gold pump chambers.

xxx: the length of the gold reflector or the arc length of the lamp.

CD: CD series chamber



Model	BPQJA-120CD	BPQJA-130CD	BPQJA-140CD
Shape of reflector	gold coated ellipse		
Length of reflector, L1	120mm	130mm	140mm
Width of chamber, D1	56mm		
Width of base, D2	76mm		
Length of base, L	236mm	246mm	256mm
Overall height, H1	61mm		
Central height, H2	42mm		
Hole dia. for lamp	≤Φ8.5		
Hole dia. for YAG rod	≤Φ8.5		
Mounting holes spacing (L×W)	144×66mm		
Max. input electric power:	≤5000W		
Recommended lamp dimension	Φ8×120×270mm	Φ8×130×280mm	Φ8×140×290mm
Flow rate (l/min)	25 l/min		
Water cooling input location	Side or base		

Remark: Suitable rod diameter is 3-5mm.

2) Dual-lamp pump chambers

Model number: BPQJB-xxx

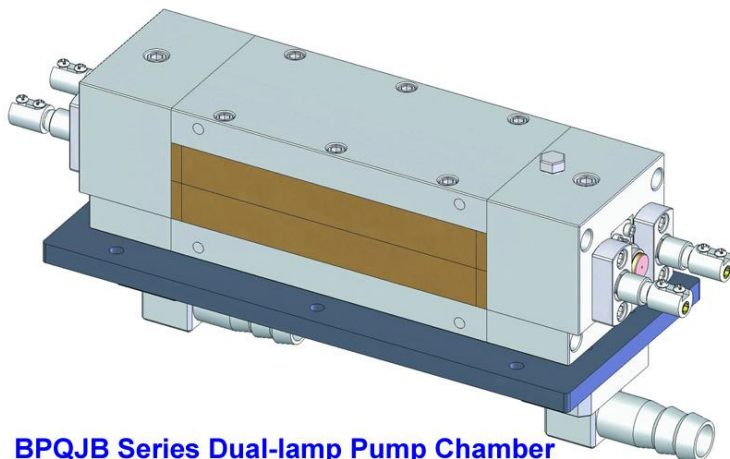
BPQJB: dual lamp and single rod gold pump chambers.

xxx: the length of the gold reflector or the arc length of the lamp.

Typical Pump Chambers:

Model	Length of reflector	Overall length	YAG rod length	Typical lamp
BPQJB-130	130mm	228mm	≥140mm	
BPQJB-140	140mm	238mm	≥150mm	
BPQJB-150	150mm	248mm	≥160mm	NL5121, NL9762
BPQJB-170	170mm	268mm	≥180mm	

Remark: suitable to YAG rods of 3-9mm in diameter and lamps of 4-10mm in outside diameter.



BPQJB Series Dual-lamp Pump Chamber

3) High power Dual-lamp pump chambers

Model number: STL-CHBA-xxx-yy-xxx

CHBA: Dual lamp and single rod gold pump chambers.

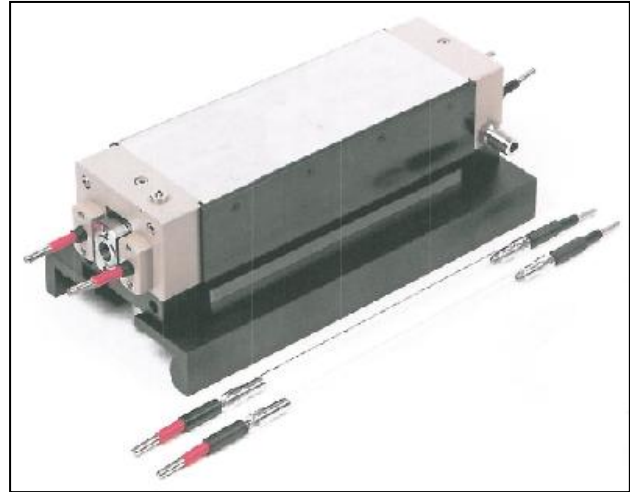
xxx: Reflector length

yy: Cooling method, DC for Dry Cooling or WC for Water Cooling

zz: Average power, 500 & 650W are available

Dry cooling, Laser head fitted with YAG rod and two flashlamps with flying leads. This laser head is designed to operate with a dry gold cavity reflector similar to that of the Trumpf laser head.

Laser Head fitted with YAG rod and two flashlamps. These are fully immersed in DI water. This laser head is designed to operate with clean DI water. The laser head is similar to that of the Rofin Baasel 500W unit.



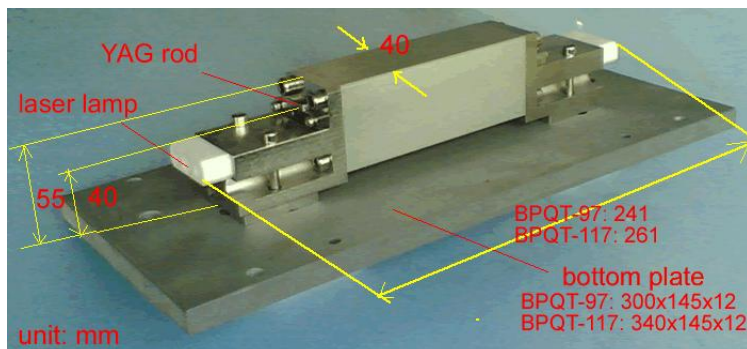
Applications:

- Laser cutting
- Laser welding

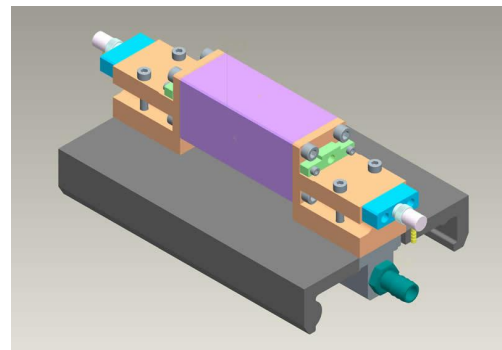
Specifications:

Model	Yag Rod (mm)	Lamp	configuration	Dimension (WxLxH, mm)
STL-CHBA-180-DC-500	Dia8x190	ST180DC	Dry cooling, Laser head fitted with YAG rod and two flashlamps with flying leads.	80 x 265 x 74
S TL-CHBA-180-DC-650	Dia8x190	ST180DC	Dry cooling, Laser head fitted with YAG rod and two flashlamps with flying leads.	80 x 265 x 74
S TL-HBA-180-DC	Dia8x190	ST180DC	Dry cooling laser head but less YAG rod but includes two flashlamps.	80 x 265 x 74
S TL-CHBA-180-WC-500	Dia8x190	ST180	Laser Head fitted with YAG rod and two flashlamps. These are fully immersed in DI water.	104 x 334 x 74
S TL-CHBA-180-WC-650	Dia8x190	ST180	Laser Head fitted with YAG rod and two flashlamps. These are fully immersed in DI water.	104 x 334 x 74
S TL-HBA-180-WC	Dia8x190	ST180	Water cooling laser head but less YAG rod but includes two flashlamps.	104 x 334 x 74

2. Ceramic laser pump chambers



A type



B type

Model number: BPQT-xxxD

BPQT: ceramic pump chambers.

xxx: the length of the ceramic reflector.

D: D means dual lamp chamber and no D means single lamp chamber.

- (1) single lamp and single rod
 - Model: BPQT-97
 - Ceramic reflector TCT97 used
 - Matchable YAG rods: $\phi(3-7) \times 120\text{mm}$ or longer
 - Matchable lamps: ST5166, NL9764 (maximum OD is 8mm.)
 - Suitable for 50W to 100W YAG lasers
 - Dimension: 240x55x40mm
- (2) single lamp and single rod
 - Model: BPQT-117
 - Ceramic reflector TCT117 used
 - Matchable YAG rods: $\phi(3-7) \times 140\text{mm}$ or longer
 - Matchable lamps: ST256 (maximum OD is 8mm, overall length >270mm.)
 - Suitable for 80W to 150W YAG lasers
 - Dimension: 260x55x40mm
- (3) dual-lamp cavity (double lamp and single rod)
 - Model: BPQT-130D
 - Ceramic reflector BAB-350
 - Matchable YAG rods: dia. 3-8mm, length 140mm or longer
 - Matchable lamps: arc length 130-140mm or longer & OAL 270mm.
 - Suitable for 250W to 300W YAG lasers
- (4) dual-lamp pump chamber (2pcs lamps and one rod)
 - Model: BPQT-150DW
 - Ceramic reflector BAB492
 - Matchable YAG rods: $\phi(3-8) \times 160\text{mm}$ or longer
 - Matchable lamps: lamps with the arc length of around 150mm and overall length of 310mm, typically STK-8x150x310-5x10, STX-8x150x310-5x10, NL9762.
 - Suitable for 450W to 500W YAG lasers
- (6) dual-lamp pump chamber (2pcs lamps and one rod)
 - Model: BPQT-170DW
 - Ceramic reflector BAB497
 - Matchable YAG rods: $\phi(3-8) \times 180\text{mm}$ or longer
 - Matchable lamps: lamps with the arc length of around 170mm and overall length of 330mm, typically STK-8x170x330-5x10, STX-8x170x330-5x10.
 - Suitable for 500W to 600W YAG lasers

Note:

1. External mechanical dimensions can be redesigned to meet customer's exact requirements;
2. Laser rods customized to your exact requirements available upon request. Please tell us the diameter of the YAG rod when placing the order.
3. Detailed drawing and dimensions can be found from our websites.
5. If you want us to design a specific pump chamber, you need to tell us the specifications of YAG rod and lamps as follows:
 - 1) YAG rod: diameter and length;
 - 2) Lamp, dimension of arc length, outside diameter, overall length, end type (base diameter and length) etc or model number. Please refer to our websites for more details of lamps.

Ordering Information:

- When placing the order for the pump chamber, the buyer should tell us the dimensions of the rod and the lamp or lamp's model so that we can give right O-rings.
- lamp connectors are not included in the pump chamber.
- The lamp and rod are not integrated into the pump chamber for convenient shipping. If integration is needed, the buyer takes its risk of the rod and lamp to be broken during the shipping. In general, separate package of lamp, rod and pump chamber are safer.

Combination of Typical Pump Chambers

Model	Reflector	YAG rod	Lamp model	Typical laser power
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BPQT-97	BAB192	4x120mm	CW: STK-8x100x256-5x10 ST5166 Pulsed: STX-8x100x256-5x10 NL9764	50-70W
BPQT-117	BAB330	4x140mm	CW: STK-8x125x270-5x10 ST256 Pulsed: STX-8x125x270-5x10	80-150W
BPQT-130DW	BAB350	6x140mm	CW: STK-8x130x285-5x10 Pulsed: STX-8x130x285-5x10	250-300W
BPQT-150DW	BAB492	8x160mm	CW: STK-8x150x310-5x10 Pulsed: STX-8x150x310-5x10 NL9762	450-500W
BPQT-170DW	BAB497	8x180mm	CW: STK-8x170x330-5x10 Pulsed: STX-8x170x330-5x10	500-600W

Remark: For a same pump chamber, larger rod will output much higher laser power but laser beam quality becomes worse.

How to Select a Pump Chamber

The most important parameter to select a pump chamber is the average power you want from the pump chamber. Once you finalise the power you want, then please remember the following points in mind:

- (reflector length) = (rod length) – 10mm for a gold chamber.
- (arc length of lamp) = (reflector length)
- (overall length of lamp) = (arc length) + 160mm (here 160mm is the number according to our experience)
- (internal diameter of lamp) = (rod diameter)
- For STK and STX series lamps, glass tube's thickness is 1mm.
- (BASE diameter) = (outside diameter) – 2.5mm. In most cases, it is 3, 3.5, 4, 4.5, 5, 5.5 etc
- (BASE length) = 8mm or 10mm, which we recommend.

Form to Order Custom-made Pump Chamber

Company name				Contact person	
Phone		Fax		Email	
Product name				Quantity	
Required delivery date		Remark			

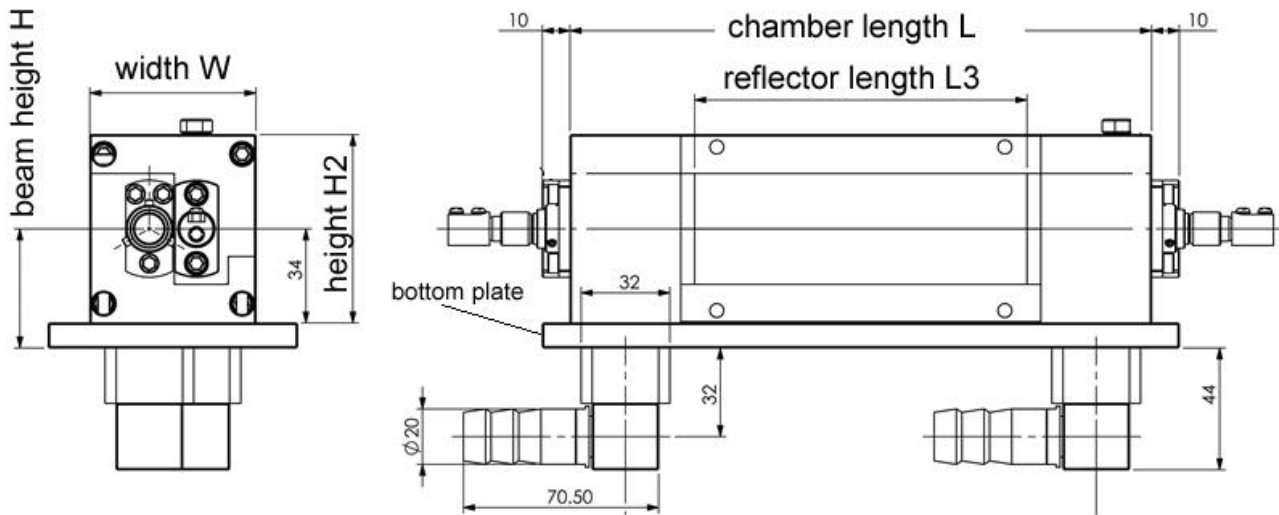
Parameters

Chamber dimension	Beam height H		Chamber height H2		Chamber width W		Chamber length L		Reflector length L3	
Lamp model or maker							Base connector			
Lamp dimension	OVL	L	L2	L3	φ1	φ2	Base diameter	Base length		
Water connector										
Bottom plate	(SS, plastic etc)				YAG rod dimension		(diameter x length)			
Bottom plate dimension	W		L			C1		C2		

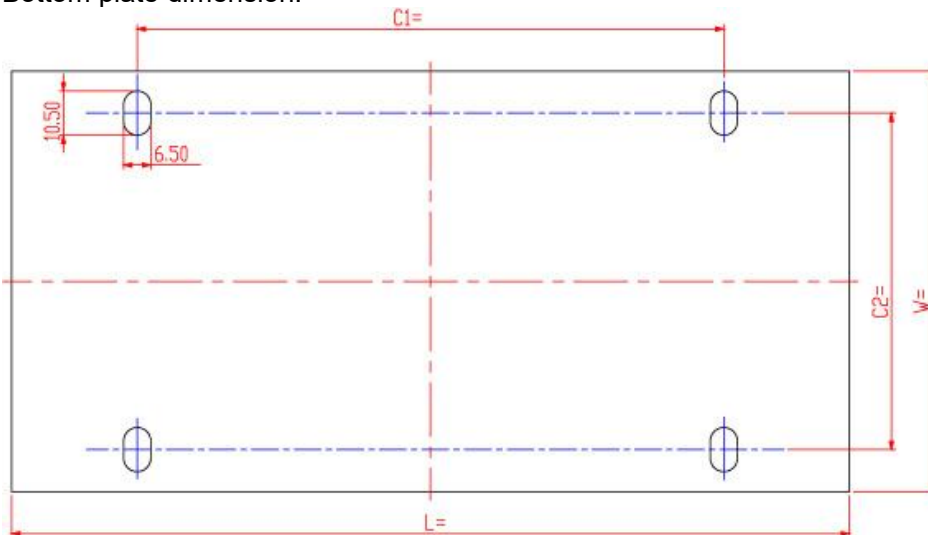
Others:

We can make the pump chamber according to your specific requirements. 1) If you are using a pump chamber, please tell us the dimensions or send us a used chamber; 2) if you are choosing a pump chamber, please tell us the dimensions of your lamp and YAG rod; 3) if you are choosing a pump chamber, a lamp and a YAG rod, please tell us the requirements on laser power, laser beam diameter and pulse or CW modes and we will finish all others to make a chamber for you.

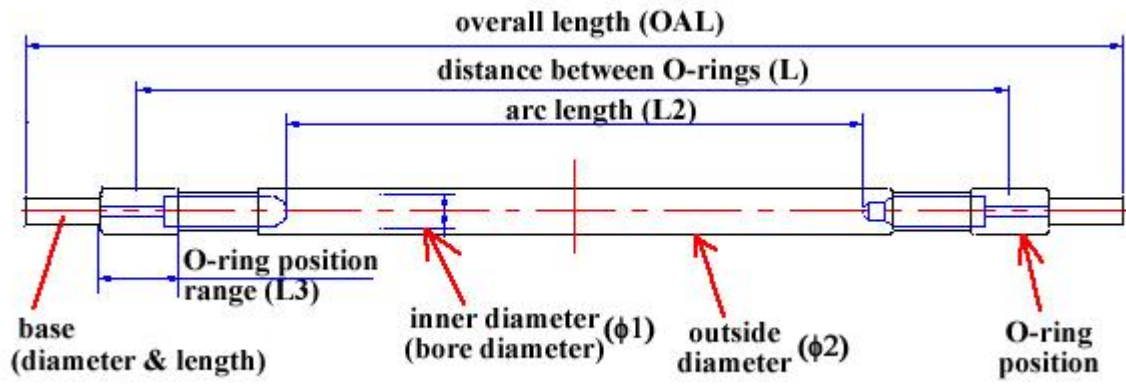
We guarantee our chamber! We believe that your laser must be high-quality if you use our chambers!



Bottom plate dimension:



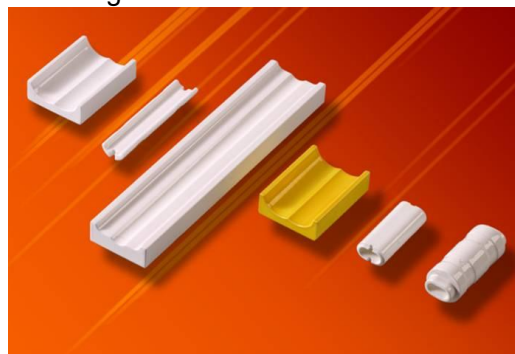
Lamp dimension:



Ceramic Reflectors for Solid State Laser Pumping

Solid-state lasers include all optically pumped lasers in which the gain medium is a solid at room temperature.

Customer requirements will differ dependant upon the type of laser, laser rod, source radiation (and source power) being employed and the particular end use of the laser. All, however, require a high reflectance material to form the pumping chamber cavity surrounding the laser rod and lamp. The efficiency in transfer of radiation from the source to the laser rod (referred to as optical coupling) determines to a large extent the overall efficiency of the laser system. The cavity walls must therefore have a high reflectivity at the absorption bands of the laser material.



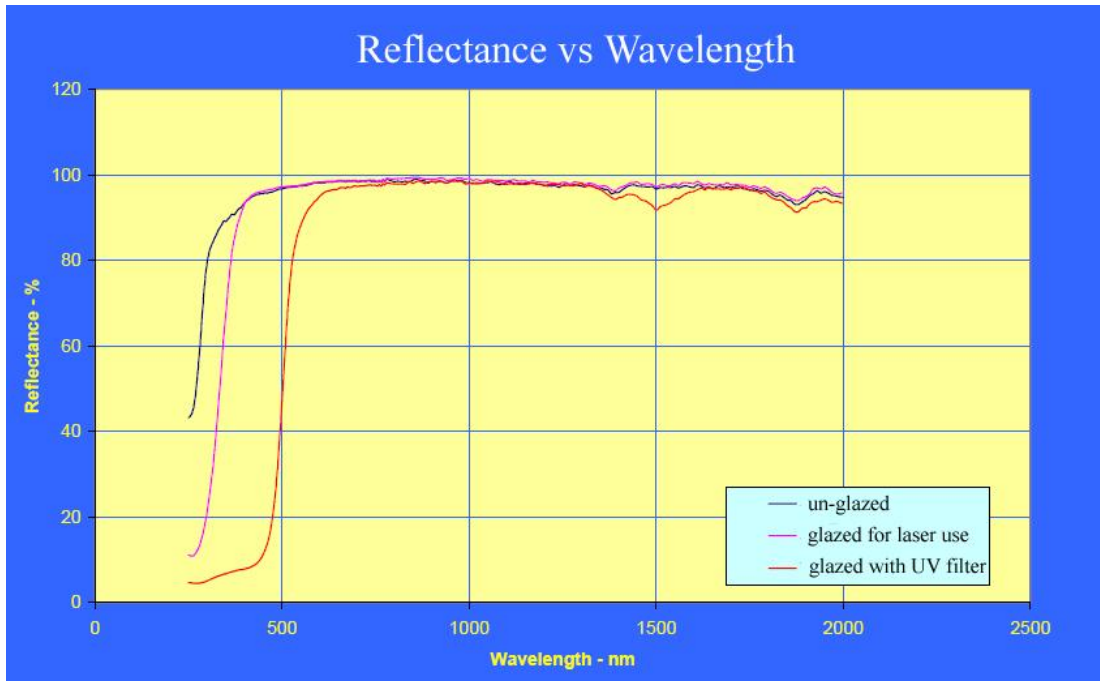
Ceramic reflectors supplied by us work particularly well in Ruby and Nd:YAG laser pumping chambers and can be a highly cost effective alternative to metal coated reflectors. They are also used extensively as reflectors in housings for high intensity lamps.

- resists chemical attack
- has high strength
- has a high reflectivity over a broad wavelength band
- has good thermal conductivity and
- excellent dimensional and electrical stability at all operating temperatures.

Independent tests on our alumina have shown reflectance figures in excess of 96% (typically 97-98% over the 500 nm to 2000 nm wavelengths. The material provides a highly diffuse reflectance, behaving as a bulk reflector of the source radiation by both reflecting and refracting light back into the cavity.



Pump radiation that has a longer wavelength than the stimulated emission does not contribute to the laser output but does heat up the laser crystal, which causes optical distortions affecting the quality of the laser output. For this reason cavities are therefore often water or liquid cooled and so need to be able to withstand the erosive action of the fluid, absorb the generated heat and remain dimensionally stable.



Our reflectors can be glazed both inside the cavity and around the outer edges using a highly reflective glaze that seals the ceramic against ingress of cooling fluids that may alter the refractive index, introduce impurities and reduce reflectance and efficiencies. Glazes can also act as filters and our yellow glazed reflectors have been used successfully in certain applications. The visible yellow colour is complementary to the spectral colours violet and indigo and effectively absorbs these wavelengths up to around 450 nm.

Properties of Ceramics

Description

A porous alumina ceramic of 99.7% Al_2O_3 content, used extensively for long-life laser reflectors. This material is sintered at high temperatures to achieve a controlled porosity.

Prime features

- Surfaces can be sealed and coated with a solarization-resistant glaze to give high bulk reflectivity
- 97.8% reflectance efficiency at 1000nm
- Reflectance efficiency exceeds 96% across the wavelength range 500-2000nm (see curve)
- Controlled porosity
- Good thermal conductivity
- High electrical resistivity

Typical applications

- Pumping chambers for Nd:YAG lasers — low to high power, single or multiple lamp designs. Pumping chamber reflectors of this material are virtually indestructible, and prove a highly cost effective alternative to metal coated types.

Specifications

- Quality Assurance to BS EN 9001:2000

Production capabilities

- Components up to 250mm long and 80mm wide/diameter manufactured as standard
- Larger components manufactured to development contracts
- One-piece or split-cavity designs
- Prototype, batch and volume production

Physical properties

Color	White
Bulk density (fired), Mg/m^3	3.2

Porosity (apparent), % nominal	20
Flexural strength (ASTM C1161, 3-point), MPa	150
Thermal expansion coefficient	
200-500C, 10 ⁻⁶ /C	7.9
200-1000C, 10 ⁻⁶ /C	9.0

Ceramic Reflectors For Lamp-pumped Solid-state Lasers:

BAB – the external shape is round;

ZAB – the external shape is irregular

LAK – the external shape is rectangular but one side is concave;

EAB - the external shape is rectangular

GAZ - the external shape is triangular

Model	Length	Distance*	Hole height	Hole length	Remark
ZAB-S04-30	30	6	8	12	Rectangle + circular
ZAB-S05-30	30	7.62	8	12	Rectangle + circular
ZAB-S03	45		6	16	Rectangle + circular
ZAB-S04-50	50	6	8	12	Rectangle + circular
ZAB-S05-50	50	7.62	8	12	Rectangle + circular
ZAB-S01	59.5		8	17	Rectangle + circular
ZAB-S02	60		9	30	Rectangle + circular
ZAB205	77	11	11	22	Rectangle, single lamp & single rod
ZAB198	115	26	16		Rectangle, single lamp & single rod
ZAB146 (TCT142D)	142	27	39		Rectangle, dual-lamp & single rod
LAK283	48	11.4			Elliptic, single lamp & single rod
LAK306	48	11.4			Elliptic, single lamp & single rod
LAK317	48	11.4			Elliptic, single lamp & single rod
LAK396	70		12	21	Elliptic, single lamp & single rod
LAK046	94	9			Rectangle, single lamp & single rod
LAK396-100	100		12	21	Elliptic, single lamp & single rod
LAK396-120	120		12	21	Elliptic, single lamp & single rod
LAK396-140	140		12	21	Elliptic, single lamp & single rod
LAK311	145	32			Rectangle, dual-lamp & single rod
LAK396-150	150		12	21	Elliptic, single lamp & single rod
LAK331	160.5	27.5			Rectangle, dual-lamp & single rod
LAK391	186	32			Rectangle, dual-lamp & single rod
BAB259	64	8.5	8	16.5	Cylinder, single lamp & single rod
BAB373	71.5				Elliptic, single lamp & single rod
BAB-S06-89	89	10	9.3	19.3	Cylinder, single lamp & single rod
BAB-S04	92				Elliptic, single lamp & single rod
BAB192 (TCT97, BAB349)	97		12	22	Cylinder, single lamp & single rod
BAB311	97	12.7	15	27.7	Cylinder, single lamp & single rod
BAB275	100		14.4	28.4	Cylinder, single lamp & single rod
BAB283	100		17	32	Cylinder, single lamp & single rod
BAB299	100		17	45	Elliptic, single lamp & single rod
BAB281	100		18	34	Cylinder, single lamp & single rod
BAB228	115		12	22	Cylinder, single lamp & single rod
BAB330 (TCT117)	117		12	22	Cylinder, single lamp & single rod
BAB275-120	120		14.4	28.4	Cylinder, single lamp & single rod
BAB399	120		16	43	Cylinder, single lamp & single rod
BAB350	130		17	45	Elliptic, dual lamp & single rod
BAB492	150		17	45	Elliptic, dual lamp & single rod
BAB496	160		17	45	Elliptic, dual lamp & single rod
BAB497	170		17	45	Elliptic, dual lamp & single rod

Remark: 1) unit: mm; 2) Distance means the distance between lamp and rod in sing-lamp configuration and the distance between two lamps in dual-lamp configuration.

Ceramic Reflectors For Diode-pumped Solid-state Lasers:

Description of part number: CRDP-XX-YY-Z-AAA-BBB

CRDP: ceramic reflector for diode-pumped solid-state laser

XX – internal diameter of the reflector in mm.

YY - reflector length in mm.

Z – number of the diodes to be placed around the laser rod.

AAA – related to the cross section of the reflector such as TRI (triangle shape), CRL (round shape),
PLT (plate shape)

BBB – variant for remarks

Model	Internal Dia. (mm)	Length (mm)	Remark
CRDP-12-25-3-PLT	12	25	Suitable for diode side-pumped solid-state lasers, 3 group diode bars placed around the YAG rod
CRDP-12-65-3-PLT	12	65	Suitable for diode side-pumped solid-state lasers, 3 group diode bars placed around the YAG rod
CRDP-12-115-3-PLT	12	115	Suitable for diode side-pumped solid-state lasers, 3 group diode bars placed around the YAG rod
CRDP-6.07-32.26-3-TRI	6.07	32.26	Triangle, offering FF to give better strength, reflectance would be 95/96%. Suitable for diode side-pumped solid-state lasers, 3 group diode bars placed around the YAG rod
CRDP-12.2-67-3-TRI	12.2	67	Triangle, FF, 3 group diode bars placed around the YAG rod
CRDP-12.2-76.3-5-CRL	12.2	76.3	Circle reflector, suitable for diode side-pumped solid-state lasers, 5 group diode bars placed around the YAG rod

Ceramic Reflectors For Beauty and IPL Applications:

Description of part number: CRIPL-XX-YY-BBB

CRIPL: ceramic reflector for beauty and IPL applications

XX – internal diameters or angler of the reflector in mm/degree

YY - reflector length in mm.

BBB – variant for remarks

Model	Internal radius/angle (mm/degree)	Length (mm)	Remark
CRIPL-4.27/3.28-48/60	4.27-3.28	48 to 60	EAB-074, tear shape reflector
CRIPL-23-46	23° 46'	46	LAK-404, glazed, taped ends, 5 holes
CRIPL-19-48-5	19° 52'	48	LAK-409, unglazed, with 5 holes
CRIPL-19-48-5G	19° 52'	48	LAK283, glazed, with 5 holes
CRIPL-19-48-3	19° 52'	48	LAK306, unglazed, with 3 holes
CRIPL-19-48-3G	19° 52'	48	LAK317, glazed, with 3 holes

As far as the IPL parts are concerned, there are many “variation on the same theme” in order words the angle may be slightly different, length could vary and some parts have no holes, others have several holes. Parts could also be glazed or un-glazed. We can make any parts and we could adapt the drawings to customer’s requirements’.

Ceramic Alumina Properties FF

Description

Alumina ceramic with a minimum Al₂O₃ content of 95.0% (typically 96%). This material is a high quality electrical insulator, with good mechanical properties, that is widely used for components in consumer products as well as for high integrity applications.

Prime features

- High volume resistivity.
- Low coefficient of expansion.
- Dense, nonporous and vacuum tight.
- Resists abrasive wear and chemical attack.
- Fire resistant and non-outgassing.

Typical applications

- Laser power tubes.
- Telecommunications components.
- Aerospace components.
- Automobile components.
- Domestic product components.
- Process equipment components.

Specifications

Quality Assurance to ISO 9002.

Production capabilities

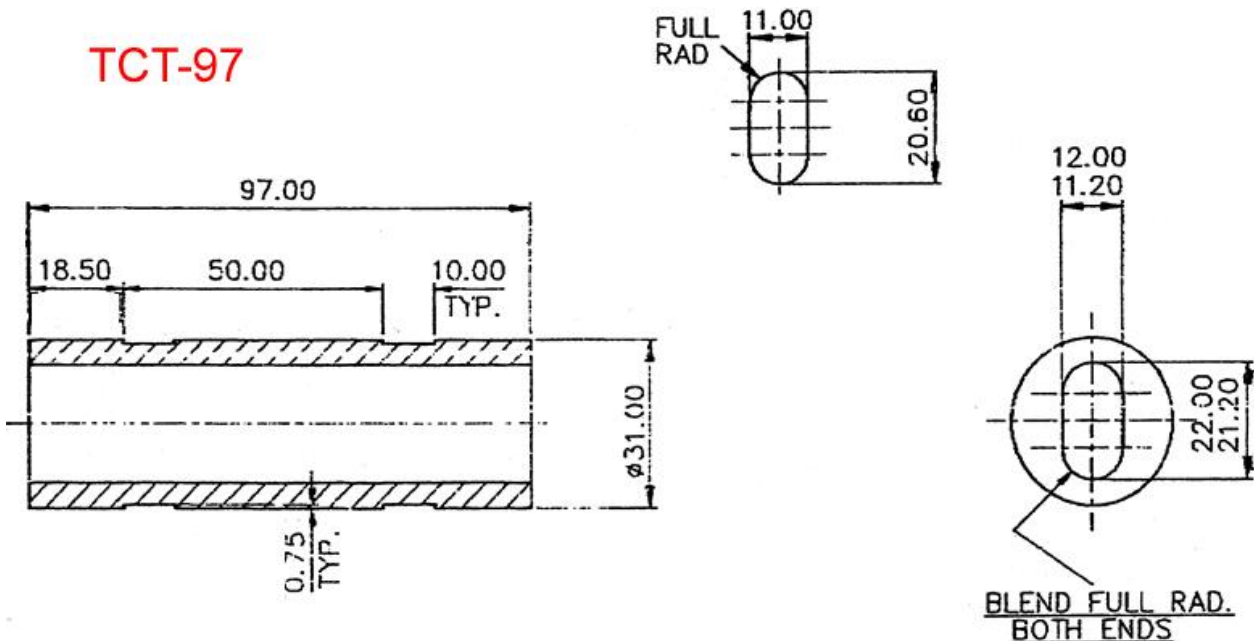
- Pressed and machined components.
- Extruded components.
- Prototype, batch and volume production.

Physical properties

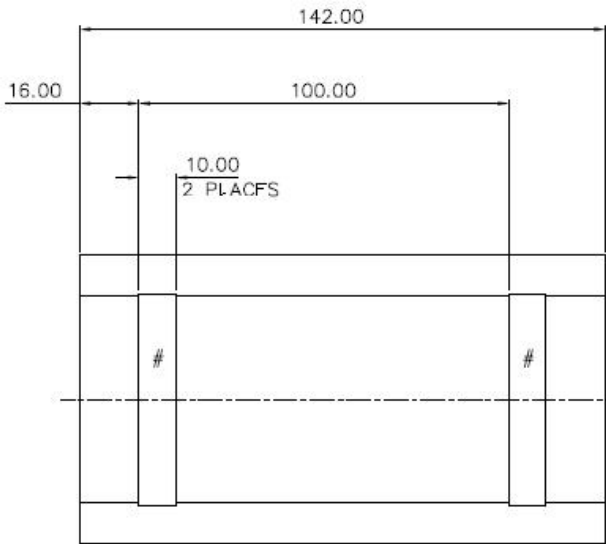
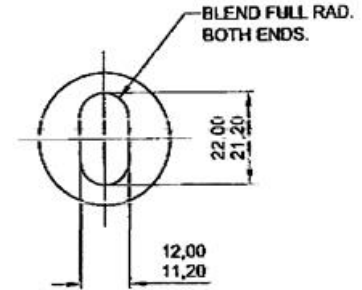
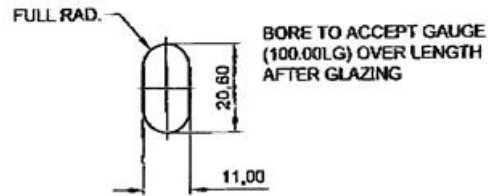
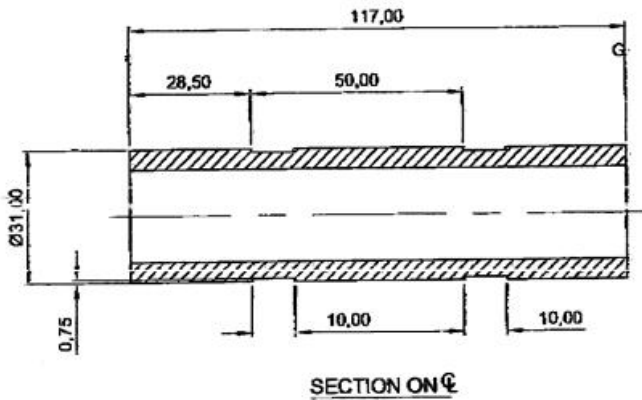
Color	White
Bulk density(fired), Mg/m ³	3.70
Grain size, m	6
Porosity(apparent), %nominal dense)	0 (fully)
Vicker shardness, GPa@Hv0.5kg	12.5
Rockwell hardness(R45N)	78
Compressive strength, MPa	2000
Flexural strength(ASTM C1161, 3point), MPa	320
Young's modulus, GPa	325
Fracture toughness KIC(SENB),MPa.m ^{1/2}	4.5
Sonic velocity, m/s	9000
Thermal conductivity, W/m.K	21
Thermal expansion coefficient(0800C),106/C	7.5
Thermal down shock, ΔC	170
Dielectricconstant@1MHz	9.5
Dielectricconstant@9.4GHz	9.4
Dielectricloss@1MHz, tanδ10.4	3.4
Volume resistivity, ohm.cm@20C	>1014
300C	>108

Dimension of Ceramic Reflectors

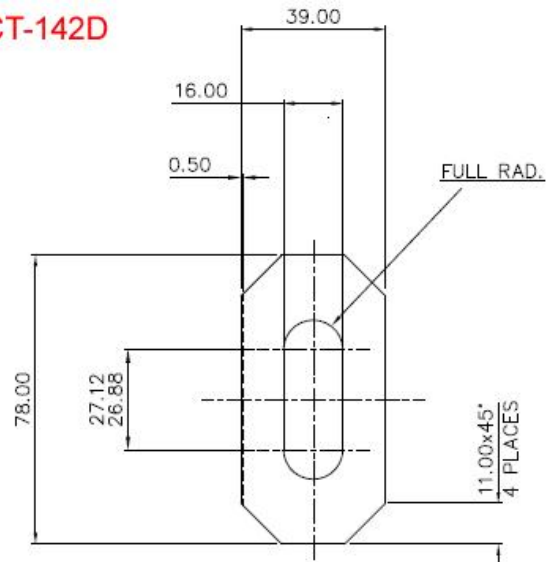
TCT-97



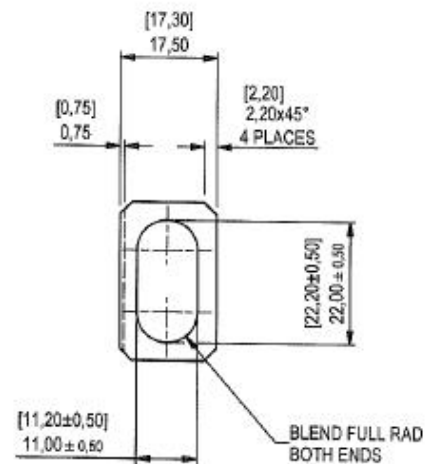
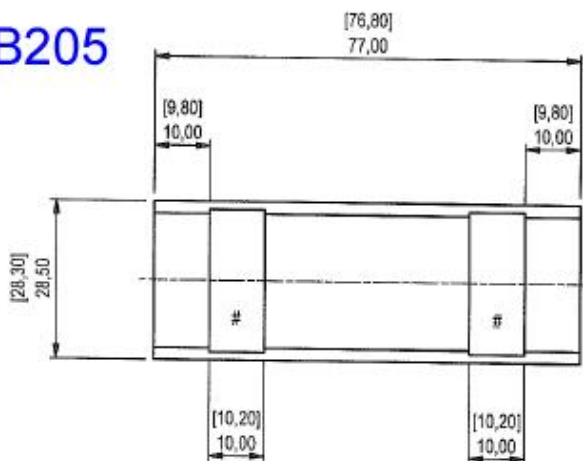
TCT-117



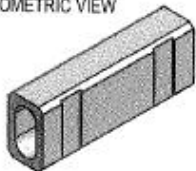
TCT-142D



ZAB205

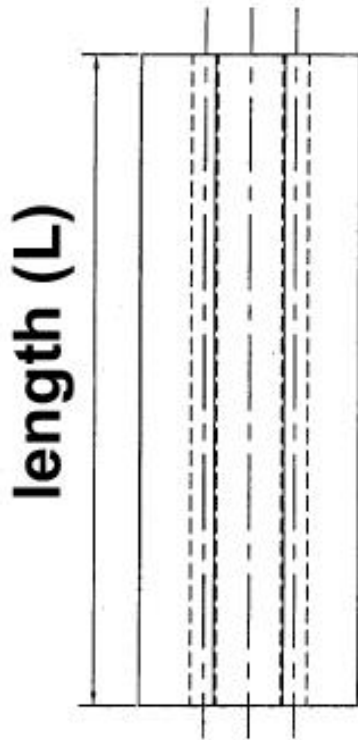


ISOMETRIC VIEW

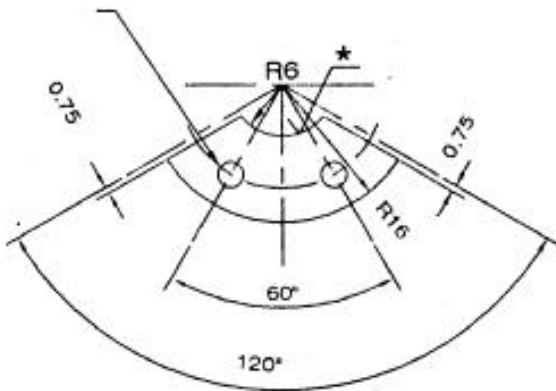


GRIND ALL EXTERNAL SURFACES
 DYE PENETRANT TEST TO LAS-008
 DIMENSIONS [] ARE BEFORE GLAZE SIZES
 GLAZE ALL OVER TO SPEC 1232
 BEFORE GLAZE TOLERANCES ±0,05
 UNLESS STATED OTHERWISE

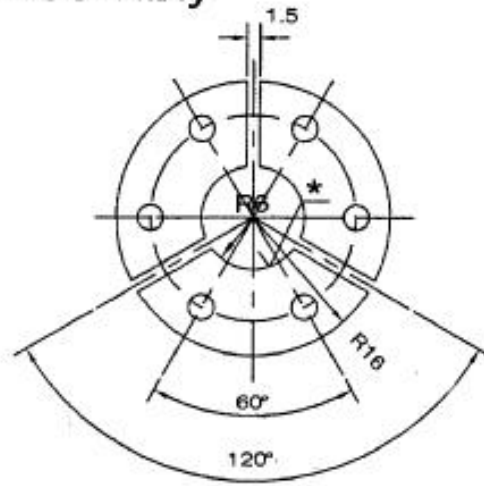
TRIVET MARKS PERMISSIBLE IN
 AREAS MARKED THUS # ONLY
 ANY TRIVET MARKS TO BE LOCALLY
 REGLAZED TO SEAL
 ALL DIMENSIONS APPLY AFTER GLAZING
 BREAK SHARP EDGES R1,00 MAX TO
 ENSURE GLAZE CONTINUITY



2 x Ø3 THROUGH HOLES ON PCD 24



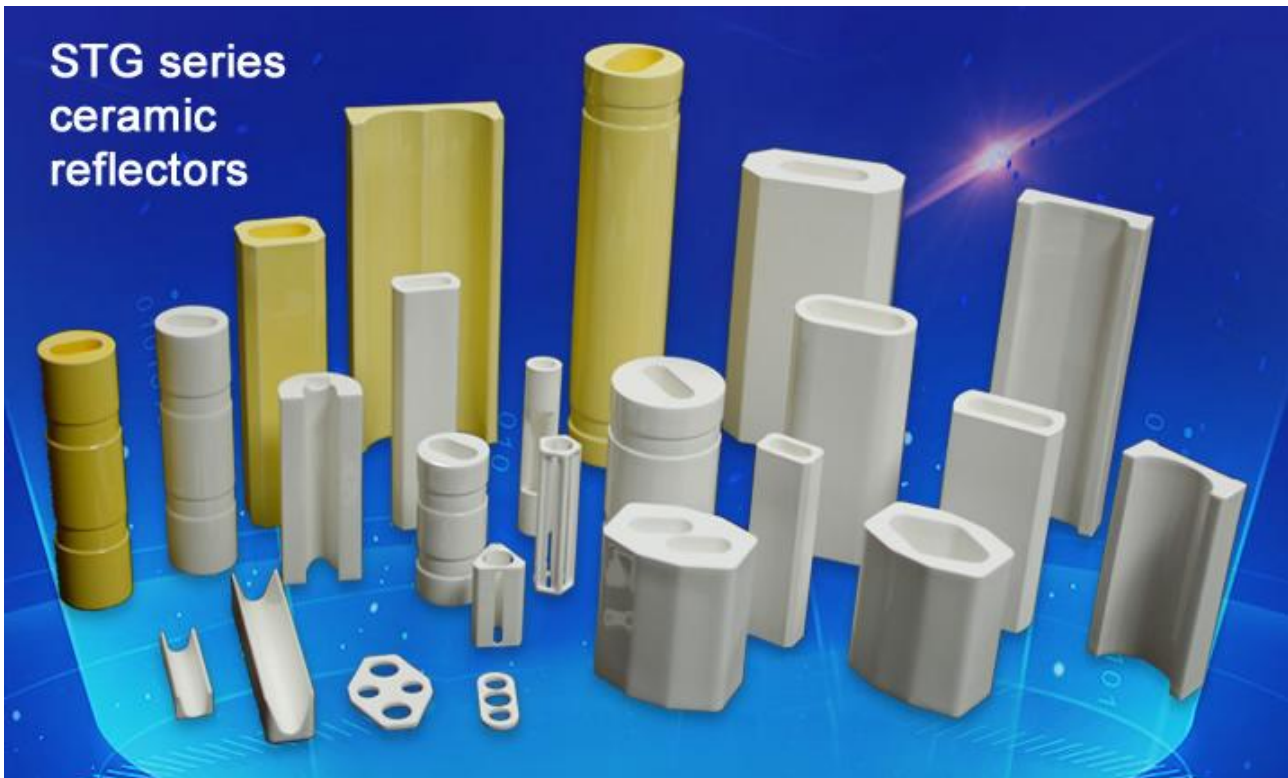
Assembly



**Ceramic Reflectors
For Diode-pumped
Solid-state Lasers**

CRDP-32000 series

STG Series Ceramic Reflector



STG series Ceramic reflectors are made by 99% Al₂O₃ and were fired at a proper temperature to retain the porosity and strength. The surface of the ceramic reflectors had adopted the technology of fully coating of high reflectivity ceramic glaze. And the reflector is diffuse reflection. To comparing with the gold-coating reflectors, the biggest advantage of the ceramic reflectors is in its extremely long life time. It's a good solution for a part of the pump chamber which used on medical & industrial laser welding for the low cost and high efficiency.

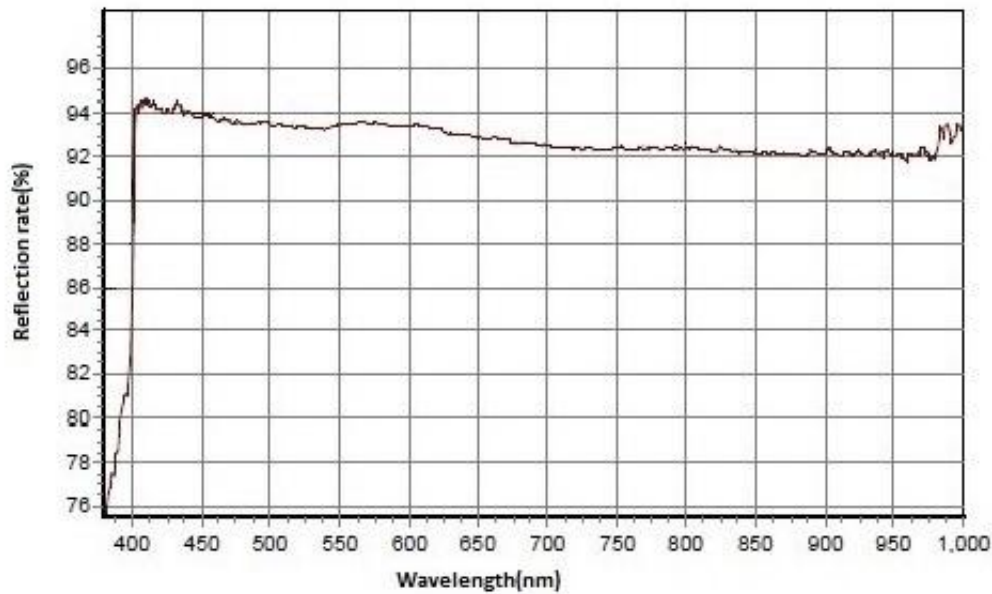
Main features:

- Surface full glaze for maximum reflectivity and easy cleaning
- The reflectivity reaches 97% at the wavelength of 600-1000nm
- Reflectivity over 95% in the 400-1200nm spectrum
- The green body has proper porous and high strength properties

Main physical properties:

- Color: white
- Density: 3.1g/cm³ A kind of
- Porosity: 22%
- Bending strength: 170Mpa
- Coefficient of thermal expansion: $7.9 \times 10^{-6}/\text{C}$ (200 ~ 500°C)
 $9 \times 10^{-6}/\text{C}$ (200 ~ 1000°C)

Spectrum testing chart



Following is our existing models which are already used.

STG-BAB – the external shape is round;

STG-ZAB – the external shape is irregular

STG-LAK – the external shape is rectangular but one side is concave;

STG-EAB - the external shape is rectangular

STG-GAZ - the external shape is triangular



Model	Length	Hole height	Hole width	Remark
STG-ZAB-N100	99.9	12.8	33.5	Rectangle, circular ends
STG-LAK-49	49	10.2	12	Rectangular, concave
STG-ZAB-100-16-32	100	16	32	Rectangular, concave
STG-LAK-51.6	51.6	12.6		Hole's centre height 10.5mm, Rectangular, concave
STG-LAK-51.6-2	51.6	10.0		Hole's centre height 10mm, Rectangular, concave
STG-LAK-51.6-3	51.6	12.0		Hole's centre height 9mm, Rectangular, concave
STG-LAK-51.6-4	51.6	15.0		Hole's centre height 11.5mm, Rectangular, concave
STG-BAB-97 (=TCT-97)	97	12	22	Cylinder, single lamp & single rod
STG-BAB-98	98	14	25	Cylinder, single lamp & single rod
STG-BAB-117 (=TCT-117)	117	12	22	Cylinder, single lamp & single rod
STG-BAB-137	137.5	17.5	30	Cylinder, single lamp & single rod

We can customize the reflectors according to the drawings which are supplied by the customers.
Please feel free to contact us if you have any specific requirements or applications.

Laser Pump Chambers Used in Branded Lasers

If you are using a laser from a laser maker, please find its model/series number and find our chamber model starting with STBA as listed below. You can go to our websites to download the detailed specifications and drawings.

AB LASER

STBA600	600, 601, 612, 615
STBA6000	2000, 6000, BLS 611, 615, LBI 600 COMP
STBASTARMARK65	StarMark SM65
STBASTARMARK90	StarMark SM90
STBASTARMARK150	StarMark SM150

ALLTEC

STBAFOBA100	LN100W
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ALPHA LASER

STBAALS35S	ALS35S, SL50, SL50P
STBAALS75	ALS75, AL100, ALV100, ALW100, ALM150

BAASEL LASERTECHNIK

STBA600	600, 601, 612, 615
STBA6000	2000, 6000, BLS 611, 615, LBI 600 COMP
STBASTARMARK65	StarMark SM65
STBASTARMARK90	StarMark SM90
STBASTARMARK150	StarMark SM150

BENTZY LASER

STBA3117E	Diamond Processing Laser
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CHICAGO LASER

STBA510	CLS510
STBA520	CLS520
STBA512	CLS37S
STBA708	CLS37S
STBA712	CLS37W, CLS39, CLS907, CLS960, CLS977
STBA812	CLS39, CLS907, CLS947, CLS977

CONTROL LASER

STBA510	510
STBA512	512
STBA258	258, H-518
STBA520	520
STBA530	530, 532, 534, 536, 630
STBA612	612, Elite, Signature, Emblem
STBA620	620
STBA400	400, 428, 438, 440-8, 440-16
STBA612PLUS	512 Plus, Signature 100, Script 100

CRAFFOD PRECISION PRODUCTS

STBA7000	LaserStar 7000 Series
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E.S.I

STBA510	25, 44
STBA512	44 (512)
STBA520	44 (520)
STBA570	44, 80, 4000A, 4200, 3570 (Old Model)
STBA571	44, 80, 4000A, 4200, 3570 (New Model)
STBA573	3573

EXCALIBUR

STBA3117	XLS572
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FLOD

STBA512	40, 41, 40, 70
STBA712	MEL 40

FOBA

STBAFOBA100	90MK-DT, 94S
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FOX

STBA4114	7400
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GENERAL SCANNING

STBA718	400, 800
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	STBA818	400, 800, 6000
GSI LUMONICS		
	STBA718	400, 800
	STBA818	400, 800, 6000
	STBA4116	Lightwriter
HAAS		
	STBAHAAS	HL353D, HL506D, DL703D, HL1003D, HL1006D, HL1504D, HL2006D, HL3006D, HL4006D
HOLOBEAM		
	STBA510	255, 256
	STBA258	257, 258
	STBA530	2660
JEC		
	STBA510	1020, 1028
	STBA512	1024
LASAG		
	STBALAK101	LAK101, KLS111, LAK100, KLS016
	STBALAK301	LAK301–302, LPM301–302
	STBALAK322	LAK332, KLS321–322
	STBA342	LAK342, KLS246–040FC
	STBALAK400	LAK400–401
	STBALAK601	LAK600–601
LASER APPLICATIONS/LASERMETRICS		
	STBA9555	9555
	STBA9560	9560
LASER IDENTIFICATION SYSTEMS		
	STBA4116	WaferMark 345, II
LASER OPTRONICS		
	STBA747	747
	STBA767	767
LASER SOS		
	STBA323	323 Series, 30 W, 7 W TEM ₀₀ @ 1kHz
	STBA324	324 Series, 40 W average power
	STBA333	333 Series, 50 W, 11 W TEM ₀₀ @ 1 kHz
	STBA334	334 Series, 60 W average power
	STBA353	353 Series, 50 W TEM ₀₀ CW
	STBA354	354 Series, 120–135 W average power
	STBA364	364 Series, 150–160 W average power
	STBA374	374 Series, 30 W TEM ₀₀
	STBA854	854 Series, 80 W average power
	STBA7184	7184 Series, 16 W TEM ₀₀ @ 4kHz
	STBA8955	8955 Series, 120 W average power
	STBA8956	8956 Series, 150 W average power
	STBA9625	9625 Series, 120 W average power, pulse energy 60 Joules
	STBA9635	9635 Series, 250 W average power
	STBA9725	9725 Series, 150 W average power
	STBA9754	9754 Series, 80 W average power
	STBA9755	9755 Series, 120 W average power
LASIT		
	STBA854	EasyMark & Fleximark 80 W & 120 W (upto 2006)
	STBA9754	EasyMark & Fleximark 80 W & 120 W (from 2007)
LEE LASER		
	STBA708	708
	STBA712	712
	STBA718	715, 718
	STBA812	808, 812
	STBA818	815, 818
	STBA8183	818TQ
LS LASER SYSTEMS		
	STBAMLS035	MLS035
M.L.S.		
	STBAMLS035	MLS035

N.E.C.	
STBASL114	SL114A, 114F, 144G, SL475H
ORZIV	
STBA3117	2001
OTARI	
STBA118	118 (250W)
STBA118CC	118CC(350W)
PFAFFEN	
STBA600	DS-5000
PHOTON TECHNOLOGY	
STBA7184	Laser SOS 7184
POSITIVE LIGHT	
STBAMERLIN	Merlin
QUANTUM LASER	
STBA854	MaxiMark 80 W
QUANTRAD	
STBA510	1733
STBA512	1969 6
STBA9555	9555, Blazer 2000, Comet, Galaxy
QUANTRONIX	
STBA118	118
STBA118CC	118CC Close Coupled
STBA3116	116, 604, 416
STBA3117	117
STBA3114	114, 602, 603
STBA4114	114, 602, 603
STBA4116	116, 604, 416
STBA4116YLF	4116, 4216 6
STBA4217YLF	4217
STBA6117	117 (150 W)
RAYTHEON	
STBASS500	SS500
STBASS550	SS550
ROFIN BAASEL	
STBA600	600, 601, 612, 615
STBA6000	2000, 6000, BLS 611, 615, LBI 600 COMP
STBASTARMARK65	StarMark SM65
STBASTARMARK90	StarMark SM90
STBASTARMARK150	StarMark SM150
ROFIN SINAR	
STBA767	EverMark 8070, 815, 860
SAHAJANAND LASER	
STBA612PLUS	HallMark
STBA7183	Lee Laser 718TQ
STBA7184	Laser SOS 7184
STBA8183	Lee Laser 818TQ
S.E.I.	
STBA854	S.E.I. 80 W
STBA8955	S.E.I. 120 W
SIRO LASERTEC	
STBAALS35S	Thunder, Thunderstorm
STBAALS75	Tornado, Hurricane
SPECTRA PHYSICS	
STBA570	3000
STBA571	3000
STBA573	3000, 3400
STBA712	3800
STBAMERLIN	Merlin
TERADYNE	
STBA510	311, H-507
STBA512	411, H-514, WD411
STBA712	W614, W670

STBA4114

M118

STBA4116

W419, W421, W429, W614, M118

T.L.T.

STBA9560

800

STBA1200

1200, 1400

STBA3117

2400

TRUMPF

STBAHAAS

HL353D, HL506D, DL703D, HL1003D, HL1006D, HL1504D, HL2006D,
HL3006D, HL4006D 4**UNIVERSAL LASER SYSTEM**

STBA812

Lee Laser 808, 812

ZANABONI

STBA600

Baasel 600 Series, 60 W

STV Series Reflector

Custom High Quality Laser Cavity



Offer single hole flow tubes as well as multi-hole flow tubes used as cavity filters in lamp pumped lasers. We can customize the reflectors according to the drawings which are supplied by the customers.



Material:

- Quartz glass
- fused silica
- Cerium doped quartz
- Europium Doped Quartz
- Titanium doped quartz
- Samarium doped quartz glass

Dimension: As requested
Tolerance: +/-0.1mm
Surface Accuracy: As requested
Surface Quality: 60/40
Clear Aperature: 95%
Coating: Optional

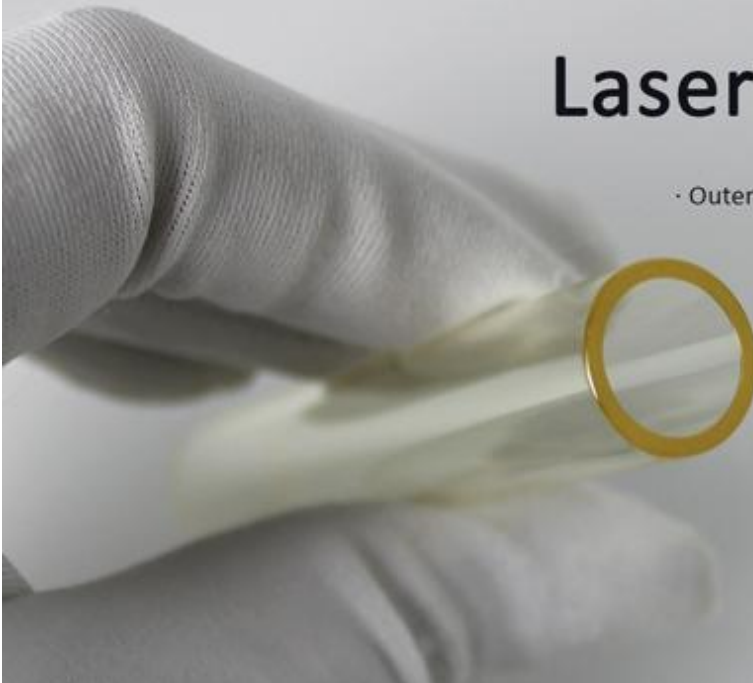
Three Bores Quartz Glass Laser Cavity



- ` Surface Quality: Matt
- ` Dimension: 49.5mm*105mm

Laser Cavity Filter

- Material: 10 % doping of samarium oxide
- Outer Diameter: 14mm · Inner Diameter: 11mm
- Length: 84mm

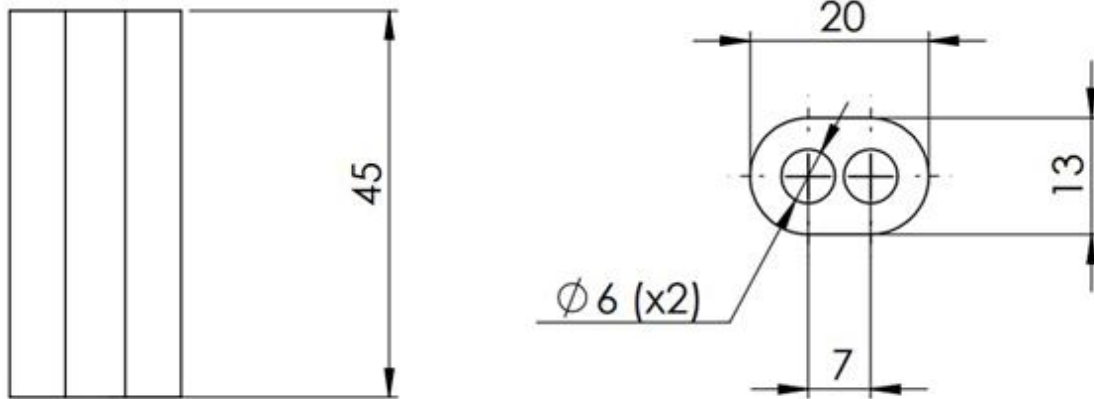


Features

The laser cavity (condensing cavity) is mainly used for lasers, with the wide application of laser technology, the cavity style has also undergone various changes.

Compared with ceramic concentrating cavity and resin concentrating cavity, quartz material is corrosion-resistant, not easy to be damaged, easy to clean, and has a long working life. The laser

cavity made of quartz glass as raw material, which enables the laser to run stably and reliably for a long time.



Ordering Information/ Product Code

STV-ZAB-45-2

- Description of part number: STV-XXX-YY-Z
- STV: STV Series
- XXX: BAB/ZAB/LAK/EAB/GAZ
 - BAB – the external shape is round
 - ZAB – the external shape is irregular
 - LAK – the external shape is rectangular but one side is concave
 - EAB - the external shape is rectangular
 - GAZ - the external shape is triangular
- YY – reflector length in mm
- Z – number of holes